



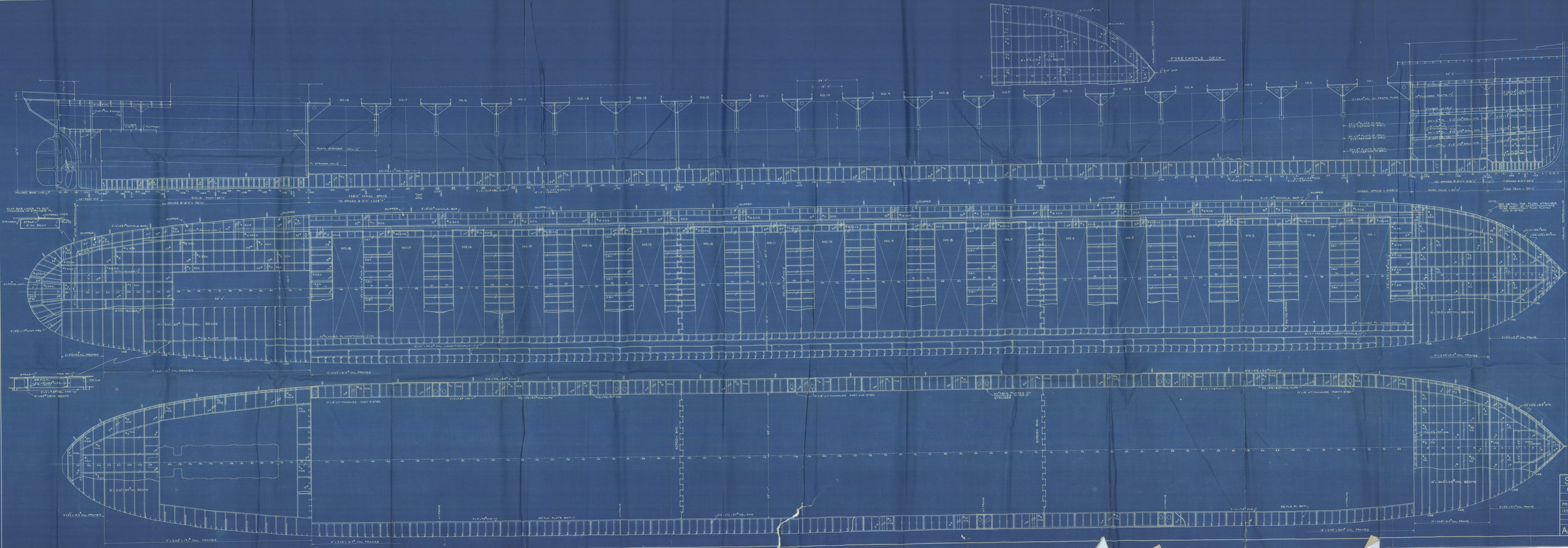
"Henry Ford II"
Profile + Decks



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Lloyd's Register
Foundation

012439-012445-0375



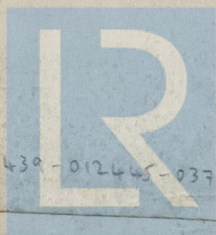
PRINCIPAL DIMENSIONS
LENGTH OVERALL 211' 0"
LENGTH BETWEEN PERPENSICULARS 190' 0"
BREADTH MOULDED 32' 0"
DEPTH MOULDED 32' 0"

EQUIPMENT
12 1/2" DIAM. HORIZONTAL ANCHORS
10 PATENT STEEL ANCHOR CHAINS
12 PATENT STEEL ANCHOR CHAINS
12 PATENT STEEL ANCHOR CHAINS

APPROVED
NEW YORK
NEW YORK
NEW YORK

STR. No. 788
PROFILE AND DECKS
PRINTED 1917
ISSUED 1917
SCALE 1/2" = 1'-0"
Am.S.B.Co. 788-10

"Henry Ford II"
Midship Section



012439-012445-0374

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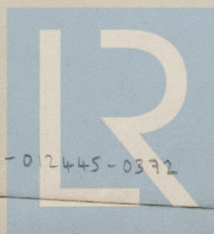
PRINCIPAL DIMENSIONS	
LENGTH OVERALL	611'-0"
LENGTH BETWEEN PERP.	590'-0"
BREADTH MOULDED	62'-0"
DEPTH MOULDED	32'-0"

STR. NO. 788	
MIDSHIP SECTION	
PRINT	DRAWING
ISSUED	NO. 3
SCALE 1/2"=1'-0"	
OCT. 4, 1923	TRACING NO.
AM. S. B. CO.	788-3

"Harry Ford II"

Sternpost

012439-012445-0392



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"Henry Ford II"

Rudder



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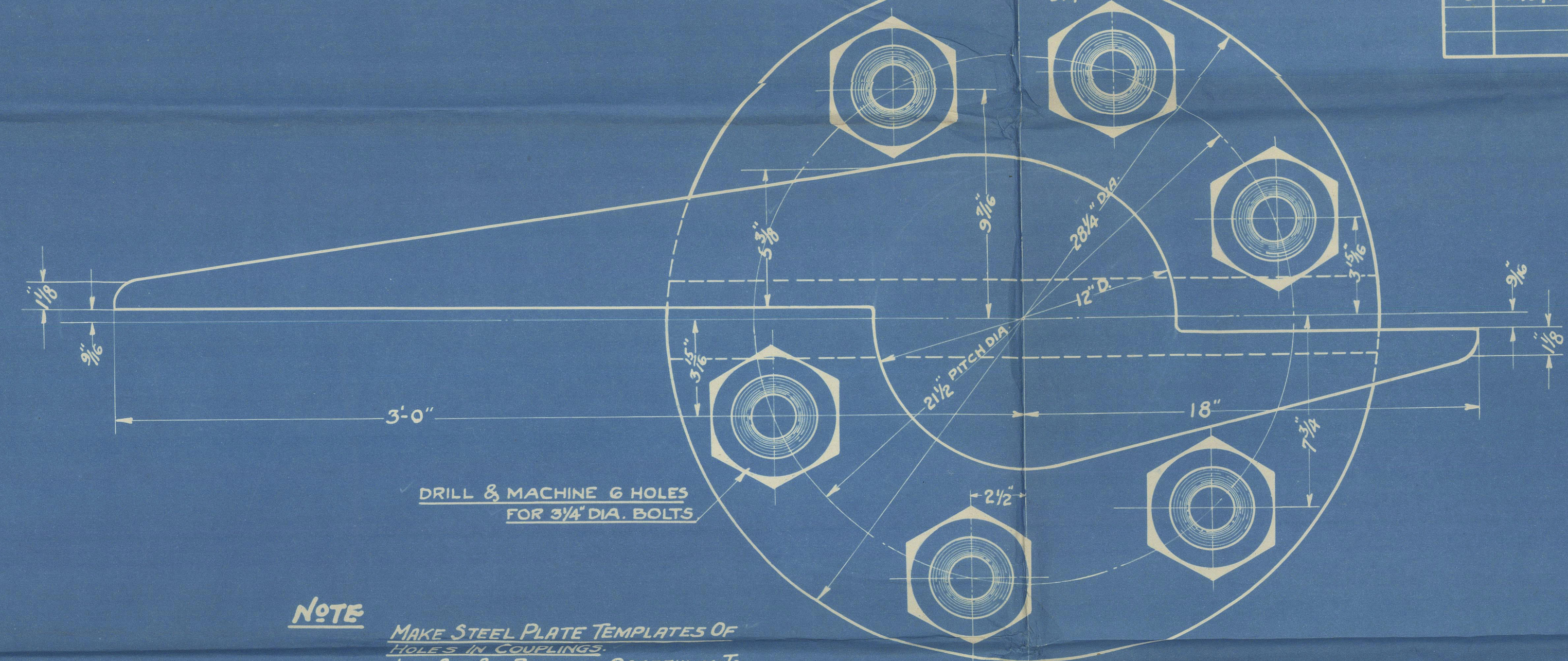
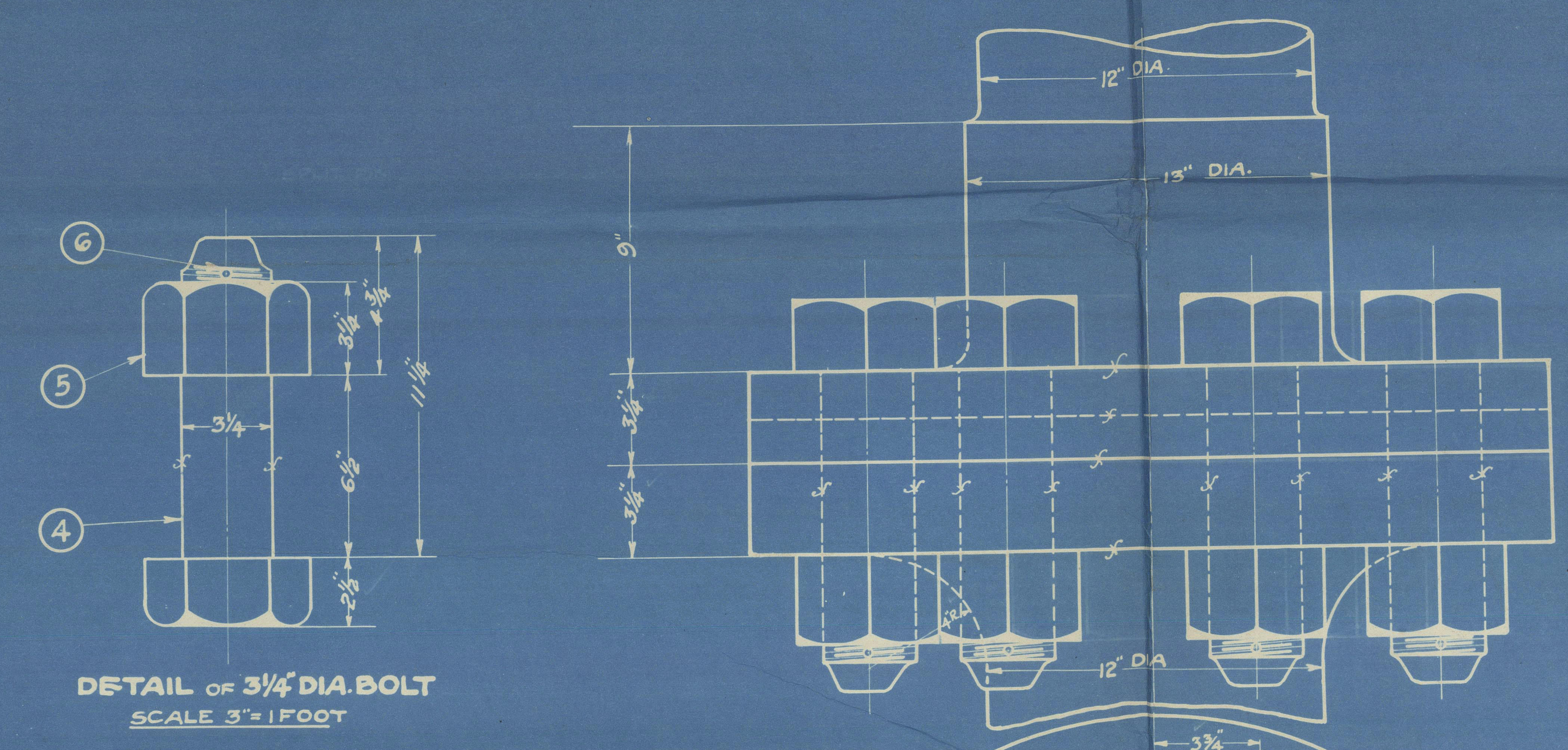
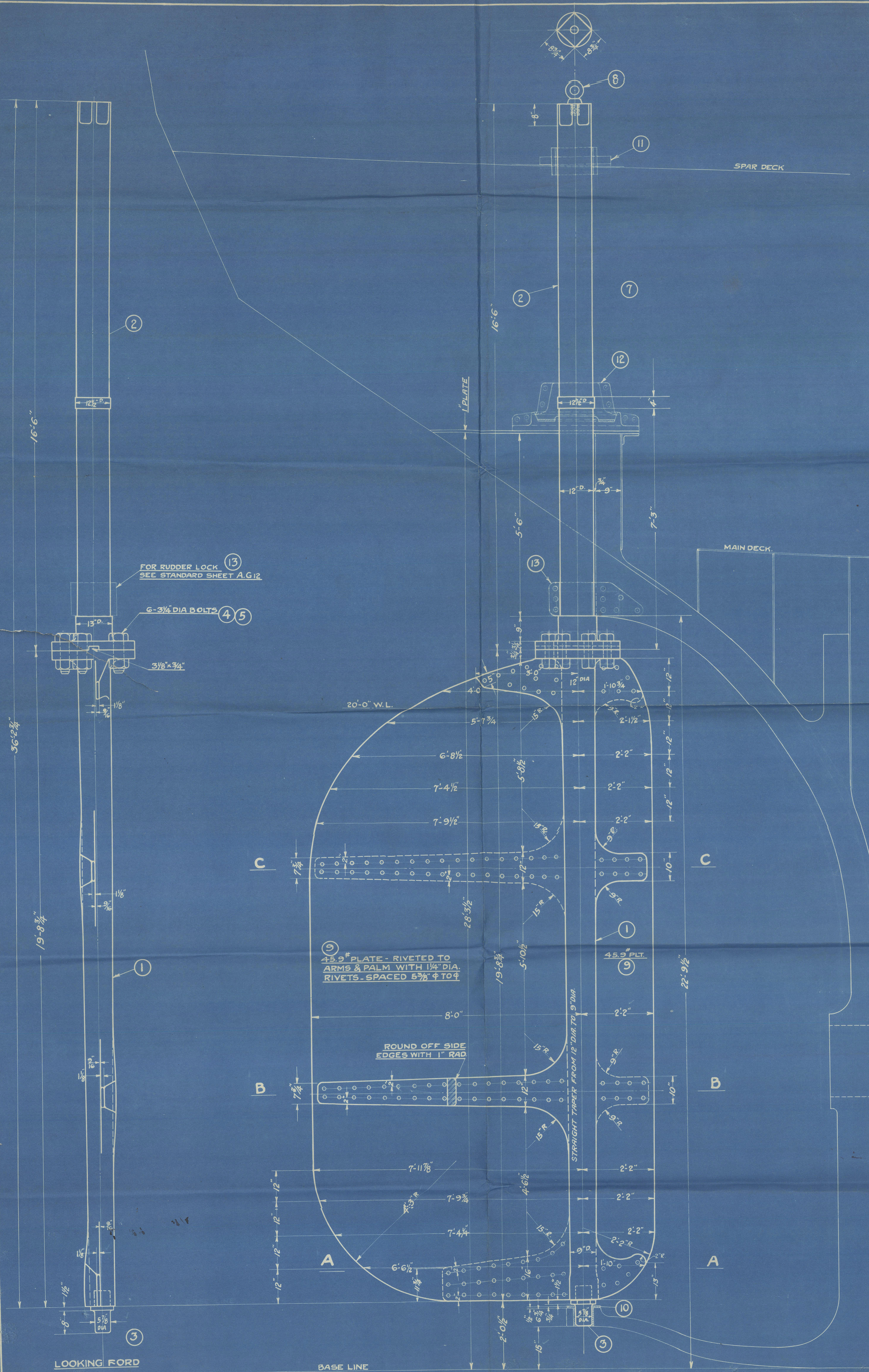
012439-012445-0373

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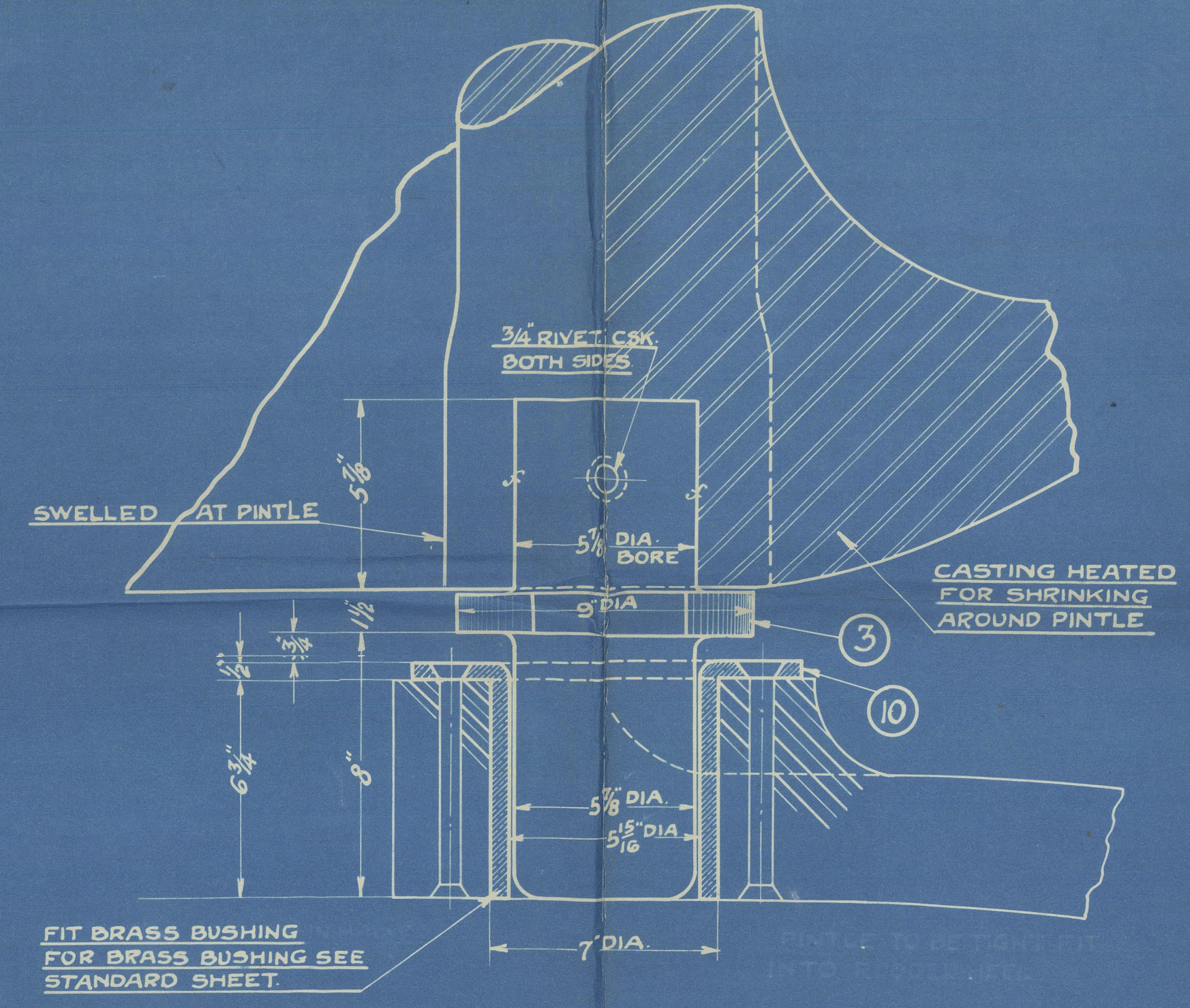
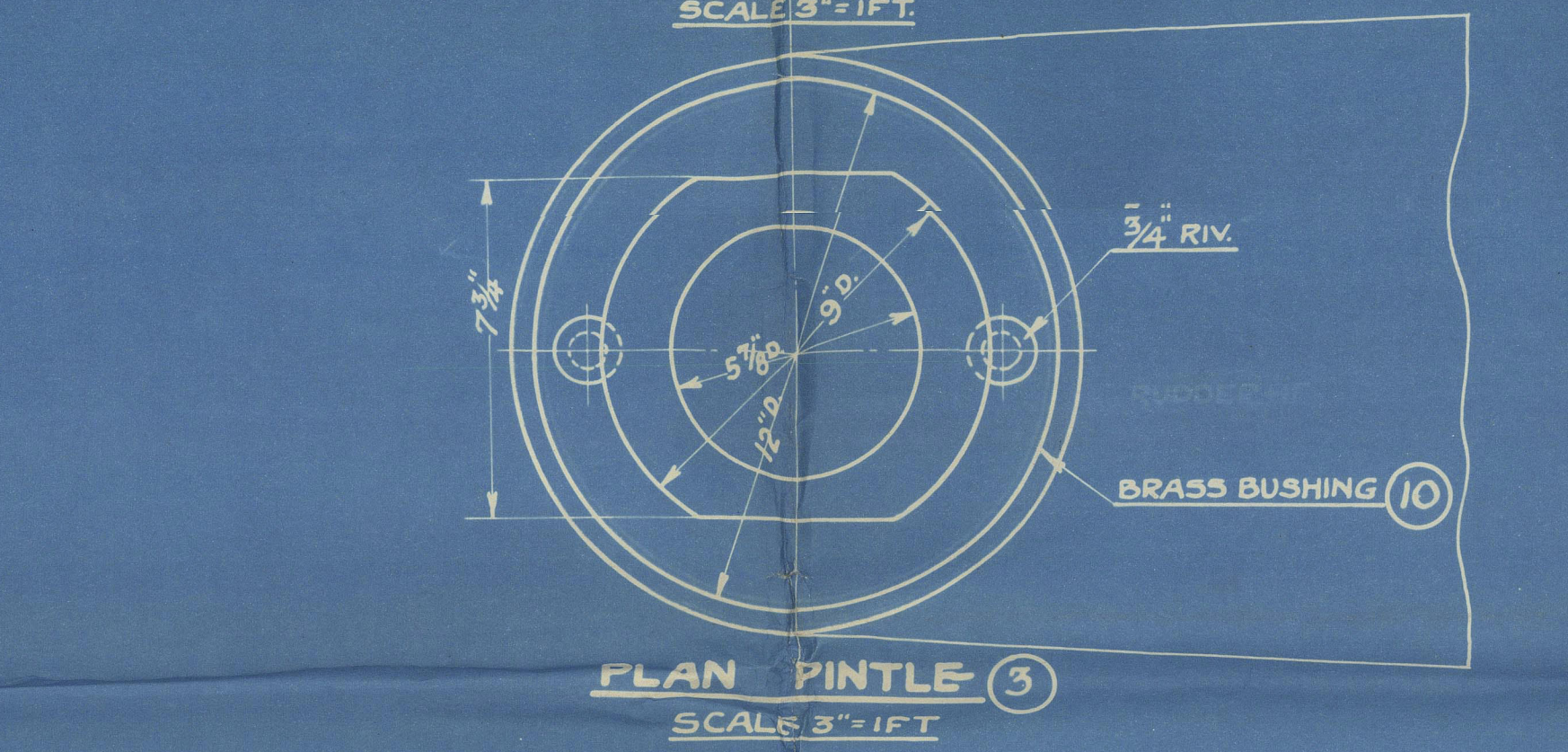
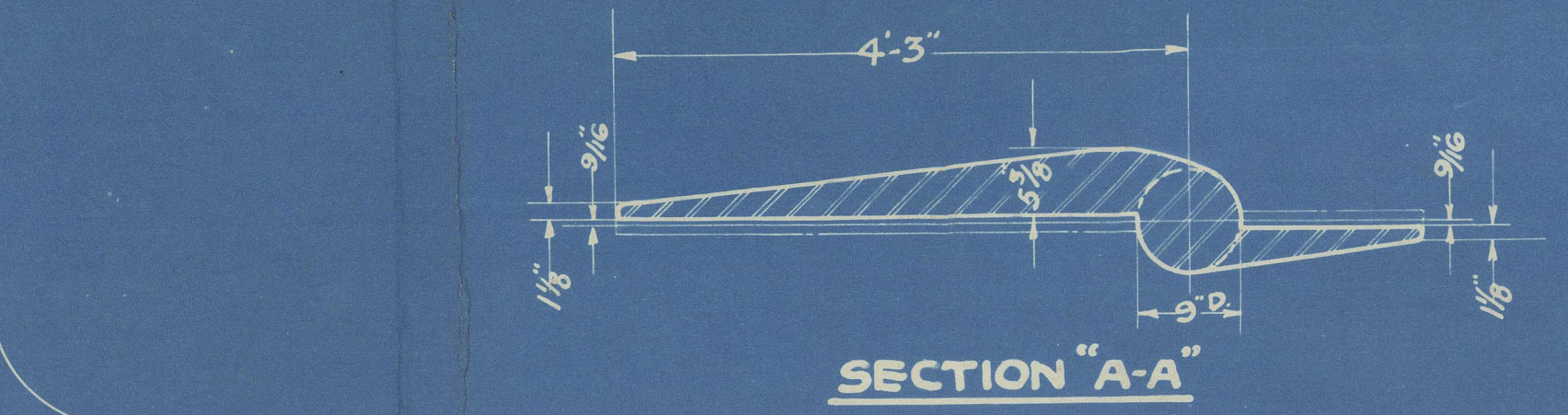
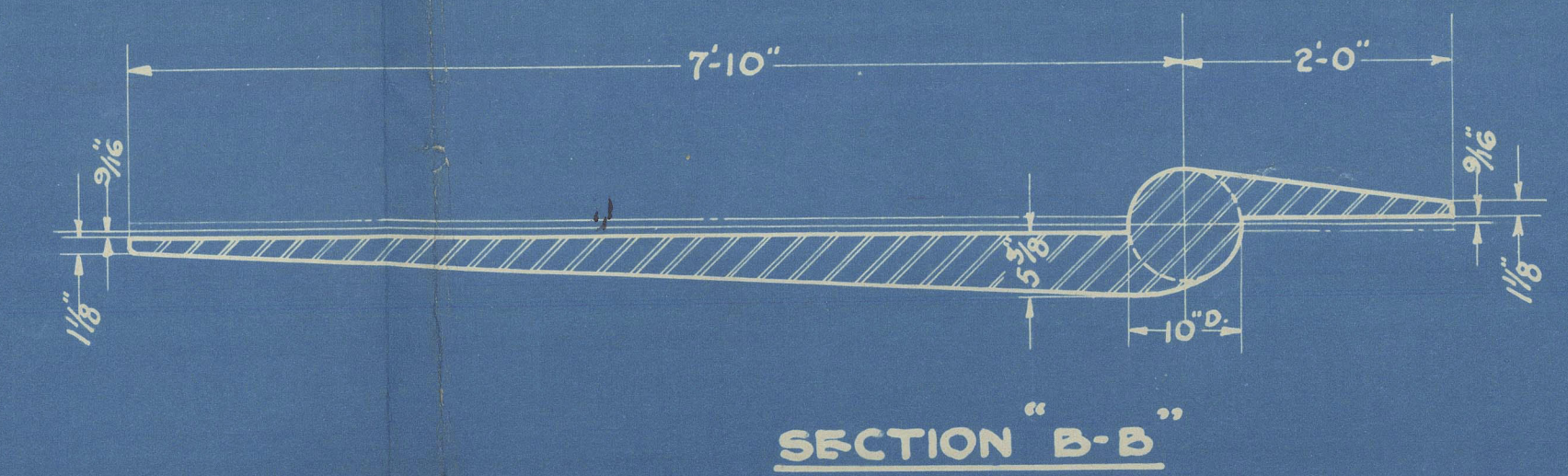
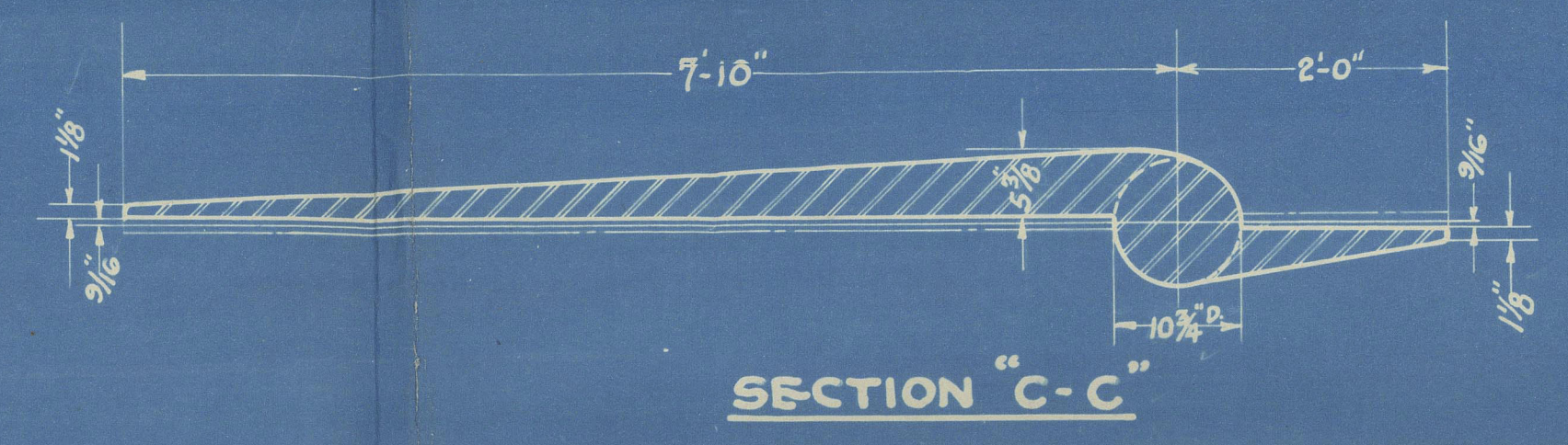


MARK	NAME	MATERIAL	NO REQ	REMARKS
1	CAST RUDDER FRAME	CAST STL	1	
2	FORG " STOCK	WROT IRON	1	
3	" PINTLE	" STL	1	
4	" 3/4" BOLT (U.S. STD)	WROT IRON	6	LENGTH 1 1/4"
5	" NUT FOR 3/4" BOLT (U.S. STD)	"	6	
6	" SPLIT PIN (1/4")	"	6	
7	KEY	KEY STL	2	
8	2 1/2" EYE BOLT	WROT IRON	1	
9	RUDDER PLATE (45-9")	SHIP STL	2	
10	PINTLE BUSHING	BRASS	1	STD. SHEET A.J. 4.
11	CAST. SPAR DR. BUSHING	CAST. IRON	1	" " A.J. 11
12	CAST. RUDDER SUPPORT	CAST STL	1	DRW. NO. 40
13	CAST. RUDDER LOCK	"	1	STD. SHEET A.G. 12.

GENERAL NOTES

- 1- RUDDER FRAME & STOCK TO LLOYD'S REQUIREMENTS.
- 2- RIVET HOLES IN RUDDER FRAME DRILLED AT YARD.
- 3- PINTLE TO BE TIGHT FIT INTO RUDDER HEEL.
- 4- RUDDER FRAME TO BE SMOOTH CASTING AND NOT FINISHED.

NOTE
MAKE STEEL PLATE TEMPLATES OF RIVETS TO CONSIDER. LAY OUT ALL RUDDERS CAREFULLY TO THE SAME TEMPLATE. PRESERVE TEMPLATE FOR FUTURE USE.



APPROVED
NOV 20 1923
NEW YORK
Heinrich

STR. NO 788
RUDDER

PRINT	8129	DRAWING	NO 7
ISSUED	NOV 15 1923		
SCALE 3/4" & 3" = 1'00"			
NOV. 14, 1923		TRACING NO	788.7
AM.S.B.C.			